



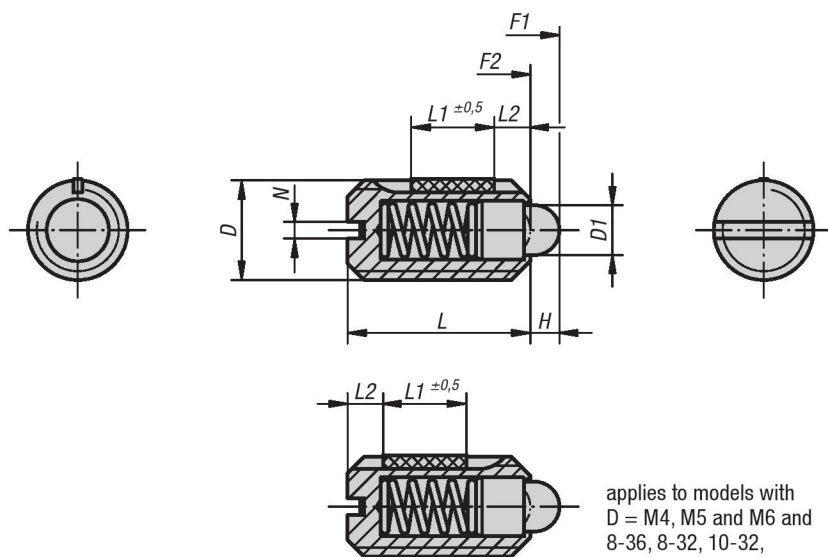
# Spring Plungers

LONG-LOK, pin style, slotted, stainless steel



INCH  
Parts

METRIC  
Parts



applies to models with  
D = M4, M5 and M6 and  
8-36, 8-32, 10-32,  
1/4-28, 1/4-20

L2 = approx. 2x thread pitch

### Material:

Body in stainless steel 1.4305;  
pressure pin in stainless steel 1.4034;  
spring in stainless steel 1.4310

LONG-LOK thread system in nylon

### Type:

Body natural finish,  
pressure pin hardened

### Part Number Example:

K0324.A3

## KIPP Spring Plungers, LONG-LOK, pin style, slotted, stainless steel, standard end pressure, inch

Item No.	D	D1	L	L1	H	N	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque approx. Nm	Loosening torque, after third unscrewing approx. Nm
K0324.AG	8-36	1.8	9	5	1.5	0.6	6	20	0.18	0.12
K0324.AE	8-32	1.8	9	5	1.5	0.6	6	20	0.18	0.12
K0324.A1	10-32	2.4	12	6	2	0.8	6	20	0.12	0.08
K0324.AJ	1/4-28	2.7	14	7	2	1	7	20	0.44	0.21
K0324.A2	1/4-20	2.7	14	7	2	1	7	20	0.44	0.21
K0324.A3	5/16-18	4	16	8	2	1.2	15	30	1.10	0.38
K0324.A4	3/8-16	4.5	19	9	2.5	1.6	20	35	1.36	0.62
K0324.A5	1/2-13	6	22	10	3.5	2	30	55	2.11	1.41
K0324.A6	5/8-11	8.5	24	14	4.5	2.5	45	100	3.95	3.05



# Spring Plungers

LONG-LOK, pin style, slotted, stainless steel

## KIPP Spring Plungers, LONG-LOK, pin style, slotted, stainless steel, light end pressure, inch

Item No.	D	D1	L	L1	H	N	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque approx. Nm	Loosening torque, after third unscrewing approx. Nm
K0324.1AG	8-36	1.8	9	5	1.5	0.6	2	7	0.18	0.12
K0324.1AE	8-32	1.8	9	5	1.5	0.6	3	10	0.18	0.12
K0324.1A1	10-32	2.4	12	6	2	0.8	3	10	0.12	0.08
K0324.1AJ	1/4-28	2.7	14	7	2	1	3	9	0.44	0.21
K0324.1A2	1/4-20	2.7	14	7	2	1	4	10	0.44	0.21
K0324.1A3	5/16-18	4	16	8	2	1.2	7	15	1.10	0.38
K0324.1A4	3/8-16	4.5	19	9	2.5	1.6	9	16	1.36	0.62
K0324.1A5	1/2-13	6	22	10	3.5	2	14	26	2.11	1.41
K0324.1A6	5/8-11	8.5	24	14	4.5	2.5	22	50	3.95	3.05

## KIPP Spring Plungers, LONG-LOK, pin style, slotted, stainless steel, standard end pressure, metric

Item No.	D	D1	L	L1	H	N	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque approx. Nm	Loosening torque, after third unscrewing approx. Nm
K0324.04	M4	1,8	9	5	1,5	0,6	6	20	0,18	0,12
K0324.05	M5	2,4	12	6	2	0,8	6	20	0,12	0,08
K0324.06	M6	2,7	14	7	2	1	7	20	0,44	0,21
K0324.08	M8	4	16	8	2	1,2	15	30	1,10	0,38
K0324.10	M10	4,5	19	9	2,5	1,6	20	35	1,36	0,62
K0324.12	M12	6	22	10	3,5	2	30	55	2,11	1,41
K0324.16	M16	8,5	24	14	4,5	2,5	45	100	3,95	3,05

## KIPP Spring Plungers, LONG-LOK, pin style, slotted, stainless steel, light end pressure, metric

Item No.	D	D1	L	L1	H	N	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque approx. Nm	Loosening torque, after third unscrewing approx. Nm
K0324.104	M4	1,8	9	5	1,5	0,6	3	10	0,18	0,12
K0324.105	M5	2,4	12	6	2	0,8	3	10	0,12	0,08
K0324.106	M6	2,7	14	7	2	1	4	10	0,44	0,21
K0324.108	M8	4	16	8	2	1,2	7	15	1,10	0,38
K0324.110	M10	4,5	19	9	2,5	1,6	9	16	1,36	0,62
K0324.112	M12	6	22	10	3,5	2	14	26	2,11	1,41
K0324.116	M16	8,5	24	14	4,5	2,5	22	50	3,95	3,05