# 82U50-3 SERIES

### Pneumatic Pin Clamps and Packages | Features and Benefits, Ordering Information, Accessories

#### Pallet Power Clamps, enclosed model



#### Application:

Clamping, holding, gripping and positioning of metal sheets and other parts, mainly in jigs and handling systems, particularly in situations where local accessibility does not allow the use of standard clamps.

#### Key areas of application:

Automotive manufacturing, sheet processing industry, jig and general mechanical engineering.

#### Features:

- Compact, enclosed aluminium body
- High holding torques
- Long life cycle
- Hard alloy rest at the clamping hook
- Toggle action mechanism
- Inductive sensing module with LED display
- Shielded design cover protects against welding spray

#### Optional:

- Adapter plate for lateral connection
- Sensing system integrated or attached to the cylinder

Model with inductive sensing		Max. holding force	Clamping force at 5 bar	Max. operating- pressure	Cylinder Ø	Weight ~	
Connector M12x1	Connector M12x1, with lead	Connector M8x1	N [lbs]	N [lbs]	bar [psi]	mm [in]	kg [lbs]
82U50-300B700	82U50-300B800	82U50-300C800	4000 [899]	4000 [899]	6 [87]	50 [1.97]	3,2 [7.04]

### Accessories

Specification	Order no. for structural component 82U50-300	Comment		
Connecting cable (1 connector socket & 5 m cable)	9 15 M12 x 1			
B7 / B8 sensing system		- 28.5 — 7		
Connector socket M12x1, straight, 5-pin	015 015 016 016 0116	8EL-002-1		
Connector socket M12x1, angular, 4-pin		**************************************	8EL-003-1	
C8 sensing system				
Connector socket M8x1, straight, 4-pin			8EL-009-1	
Connector socket M8x1, angular, 4-pin		<b>5</b>	8EL-007-1	
Plug adapter M8 to M12			8EL-008-1	
Sensing system attached to cylinder				
Magnetic sensors plus installation material			8EA-025-1	2 pcs required

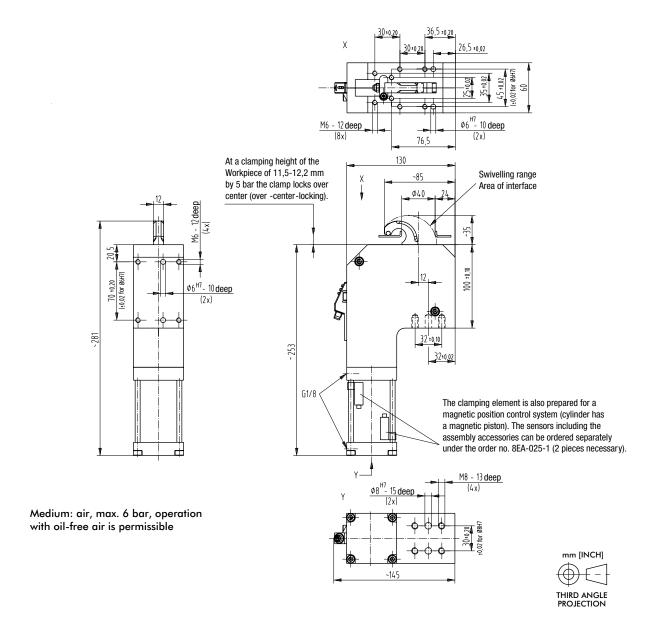
#### **Major Spare Parts**

Specification	Order no. for structural component 82U50-300 8PW-007-1				
Pneumatic cylinder					
Seal kit	8PW-007-1-00				
Sensor box "B7", connector plug M12x1	8EA-060-1				
Sensor box "B8", connector plug M12x1 with lead	8EA-031-1				
Sensor box "C8", connector plug M8x1	8EA-023-2				
Spare part kit: Bushings, Bearings, pins	8KB-047-1				

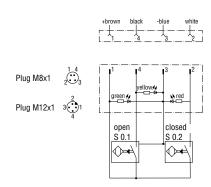


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### Pneumatic Pin Clamps and Packages | Dimensions and Technical Information



Power clamp to be operated with external pneumatic one-way flow control valve only



## Wiring diagram of electrical sensing systems B7, C8, B8

Sensing system immune to interference from d.c. arc welding and a.c. arc welding

- B7: inductive, sensor box, connector plug M12x1
- B8: inductive, sensor box, connector plug M12x1 with lead
- C8: inductive, sensor box, connector plug M8x1

