## **DESIGNING INNOVATION** Solutions..."Beyond the Wrist"

Patent Pending



DE-STA-CO's "5th Axis High-Speed Pick and Rotate" is a pneumatically actuated mechanism designed to be applied as a non-programmable, supplemental axis to ABB's IRB 360 Flex-Picker as well as other robotic and fixed automation systems involved in high speed pick and place of small, light weight objects.

The supplemental axis enables the IRB 360 to pick flat product and reorient it into an on-edge position, allowing for the placement of the product in an upright position at high speeds commensurate with standard pick-and-place operations.

With a non-programmable and simple design, the "5th Axis High Speed Pick and Rotate" can easily be integrated with existing pneumatics with the use of a 2-position, 4-way valve and (2) 1/4" Tubes.



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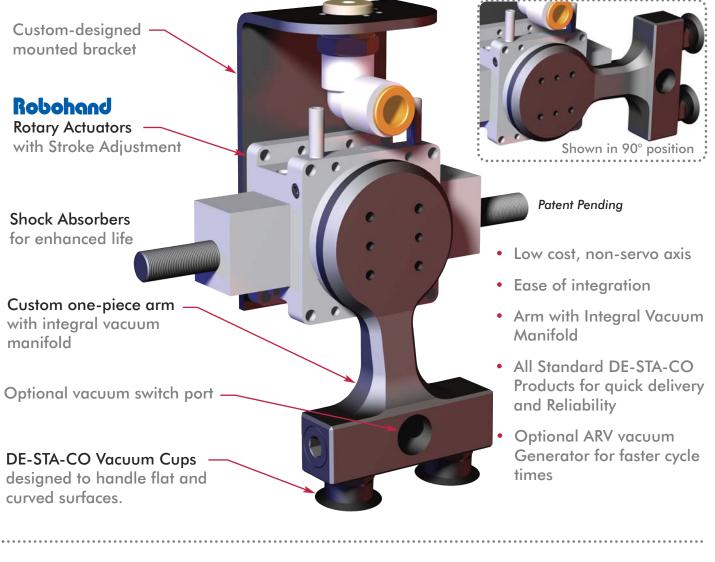
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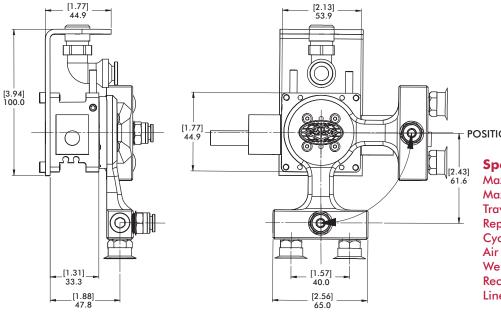


Precisely positioning our customers for productivity



The "5th Axis High-Speed Pick and Rotate" can be used with a selection of DE-STA-CO vacuum cups, designed for various types of surfaces, environments, and classifications.





POSITION: 90 DEGREES

## **Specifications:**

Max Payload:	Max Paylo
Max Inertia: 0.0018	Max Inert
Travel: ±90 deg.	Travel:
Repeatability: ±0.02 deg.	Repeatab
Cycle Time: 0.25~0.35 sec.	Cycle Tim
Air Pressure: 2.76-5.52 bar [40-80psig]	Air Pressu
Weight: 1.00 kg [2.20 lb]	Weight:
Recommended Pneumatic	Recomme
Line Size (i.d.): 7.37mm [0.290"]	Line Size